Flow Control, Throttle Cartridges

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Series	Ports	Cavities
Series Z Cartridges 3/8-24 UNF Cartridge Thread 5 mm Valve Hex Size 11 - 14 Nm Valve Installation Torque	3-Port	T-382A
Series P Cartridges M16 Cartridge Thread 22,2 mm Valve Hex Size 27 - 33 Nm Valve Installation Torque	2-Port 2-Port (Deep) 3-Port	T-8A T-8DP T-9A
Series 0 Cartridges M16 Cartridge Thread 19,1 mm Valve Hex Size 25,4 mm Valve Hex Size 27 - 33 Nm Valve Installation Torque	2-Port 2-Port (Deep) 3-Port 3-Port 4-Port	T-162A T-162DP T-150A T-163A T-30A
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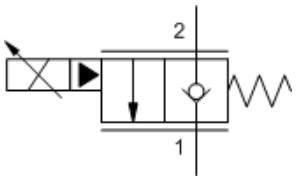
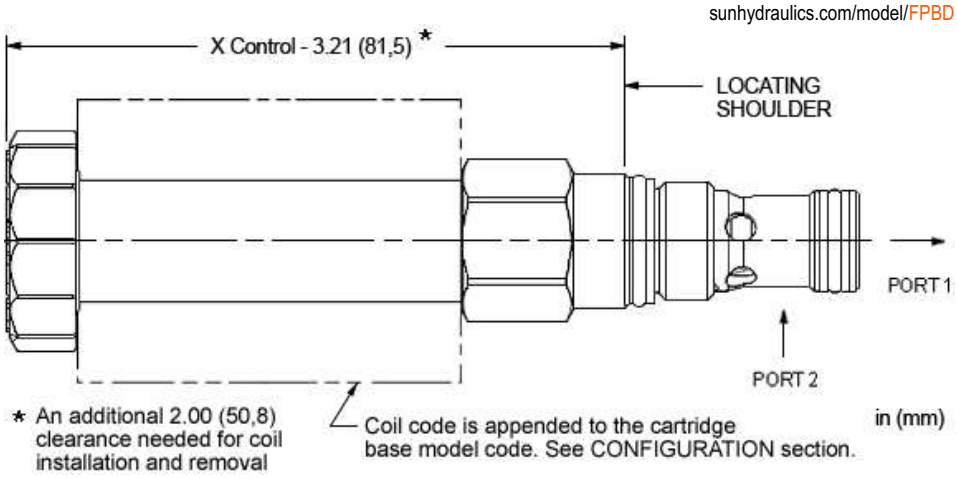
FLeX Series pilot-operated, normally closed, electro-proportional throttle - flow 2-1 - 3000 psi (210 bar)

CAPACITY: 20 L/min. / CAVITY: T-162A

sunhydraulics.com/model/FPBD





This valve is a pilot-operated, normally closed, electro-proportional throttle with reverse free-flow check. Energizing the coil generates an opening force on the pilot stage which vents the main stage poppet to open proportionally, allowing flow from port 2 to 1. In the open condition, flow from 1 to 2 will cause the valve to auto-close and only pilot flow will pass from 1 to 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Hysteresis (with dither)	15%
Linearity (with dither)	3%
Repeatability (with dither)	3%
Recommended dither frequency	140 Hz
Maximum Operating Pressure	210 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.@210 bar
Check Cracking Pressure	7 bar
Viscosity Range	2,8 - 380 cSt
Deadband, nominal (as a percentage of input)	48%
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
Seal kit - Cartridge	Buna: 990162007
Seal kit - Cartridge	Viton: 990162006

NOTES

- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

CONFIGURATION OPTIONS

Model Code Example: FPBDXDN

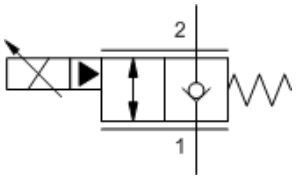
CONTROL (X)	FLOW RATE (D)	SEAL MATERIAL (N)	COIL *
X No Manual Override	**D** Nominal 5 gpm @ 200 psi (14 bar) differential (20 L/min.)	**N** Buna-N	No coil
		V Viton	

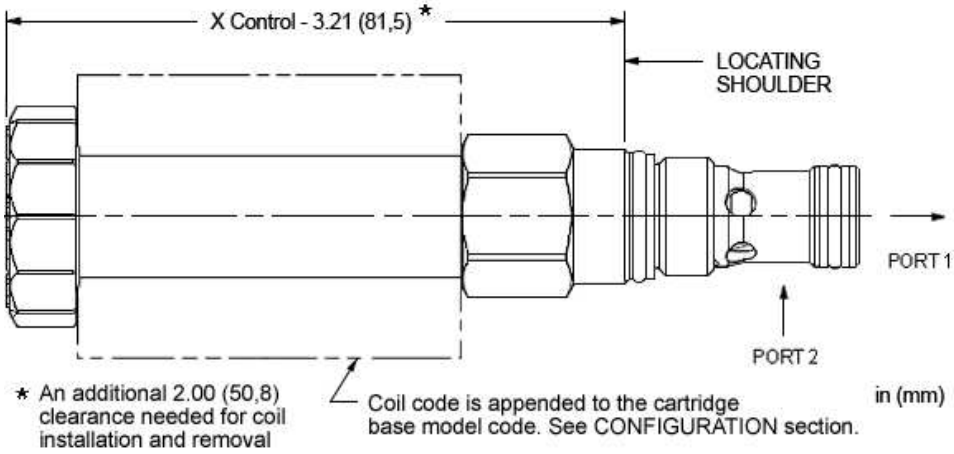
* Additional coil options are available

FLeX Series pilot-operated, normally closed, electro-proportional throttle with reverse flow check - flow 2-1 - 3000 psi (210 bar)

CAPACITY: 20 L/min. / CAVITY: T-162A

sunhydraulics.com/model/FPBE





This valve is a pilot-operated, normally closed, electro-proportional throttle with reverse free-flow check. Energizing the coil generates an opening force on the pilot stage which vents the main stage poppet to open proportionally, allowing flow from port 2 to 1. The check will allow flow from 1 to 2 in either the open or closed condition.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Hysteresis (with dither)	15%
Linearity (with dither)	3%
Recommended dither frequency	140 Hz
Maximum Operating Pressure	210 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.@210 bar
Check Cracking Pressure	7 bar
Viscosity Range	2,8 - 380 cSt
Deadband, nominal (as a percentage of input)	48%
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
Seal kit - Cartridge	Buna: 990162007
Seal kit - Cartridge	Viton: 990162006

NOTES

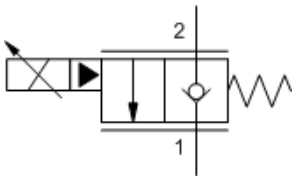
- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

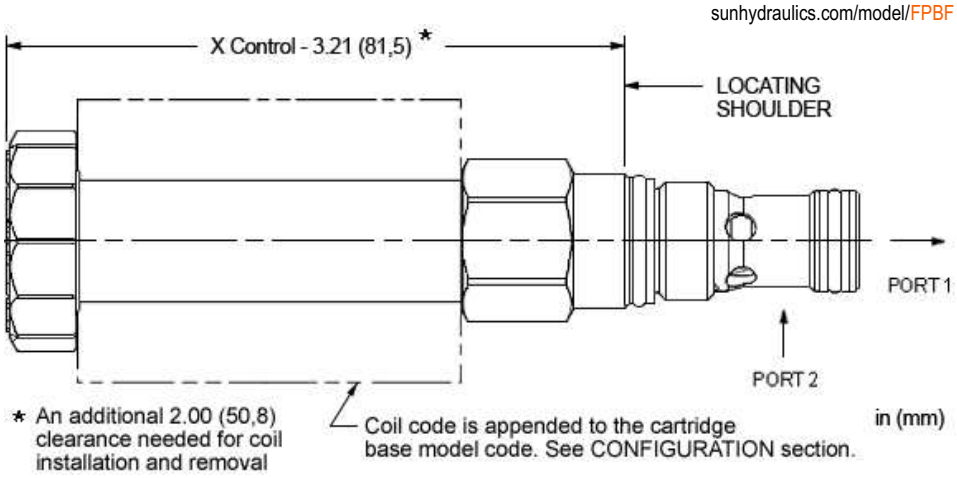
CONFIGURATION OPTIONS

Model Code Example: FPBEXDN

CONTROL (X)	FLOW RATE (D)	SEAL MATERIAL (N)	COIL *
X No Manual Override	**D** Nominal 5 gpm @ 200 psi (14 bar) differential (20 L/min.)	**N** Buna-N	No coil
		V Viton	

* Additional coil options are available





This valve is a pilot-operated, normally closed, electro-proportional throttle with reverse free-flow check. Energizing the coil generates an opening force on the pilot stage which vents the main stage poppet to open proportionally, allowing flow from port 2 to 1. In the open condition, flow from 1 to 2 will cause the valve to auto-close and only pilot flow will pass from 1 to 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Hysteresis (with dither)	15%
Linearity (with dither)	3%
Repeatability (with dither)	3%
Recommended dither frequency	140 Hz
Maximum Operating Pressure	350 bar
Check Cracking Pressure	7 bar
Viscosity Range	2,8 - 380 cSt
Deadband, nominal (as a percentage of input)	48%
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
Seal kit - Cartridge	Buna: 990162007
Seal kit - Cartridge	Viton: 990162006

NOTES

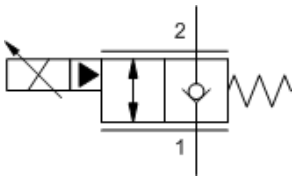
- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

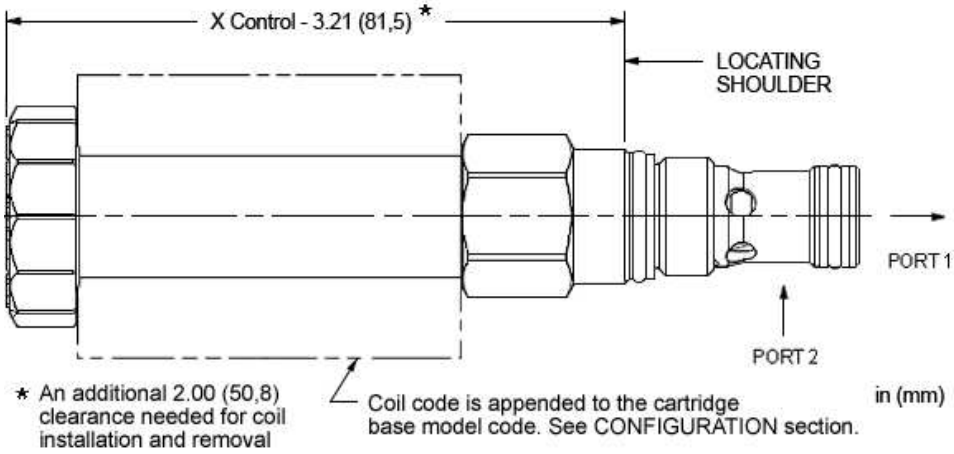
CONFIGURATION OPTIONS

Model Code Example: FPBFXDN

CONTROL (X)	FLOW RATE (D)	SEAL MATERIAL (N)	COIL *
X No Manual Override	**D** Nominal 5 gpm @ 200 psi (14 bar) differential (20 L/min.)	**N** Buna-N	No coil
		V Viton	

* Additional coil options are available





This valve is a pilot-operated, normally closed, electro-proportional throttle with reverse free-flow check. Energizing the coil generates an opening force on the pilot stage which vents the main stage poppet to open proportionally, allowing flow from port 2 to 1. The check will allow flow from 1 to 2 in either the open or closed condition.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Hysteresis (with dither)	15%
Linearity (with dither)	3%
Repeatability (with dither)	3%
Recommended dither frequency	140 Hz
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.@350 bar
Check Cracking Pressure	7 bar
Viscosity Range	2,8 - 380 cSt
Deadband, nominal (as a percentage of input)	48%
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
Seal kit - Cartridge	Buna: 990162007
Seal kit - Cartridge	Viton: 990162006

NOTES

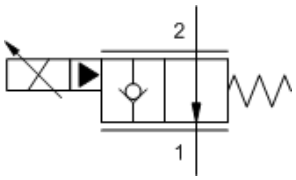
- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

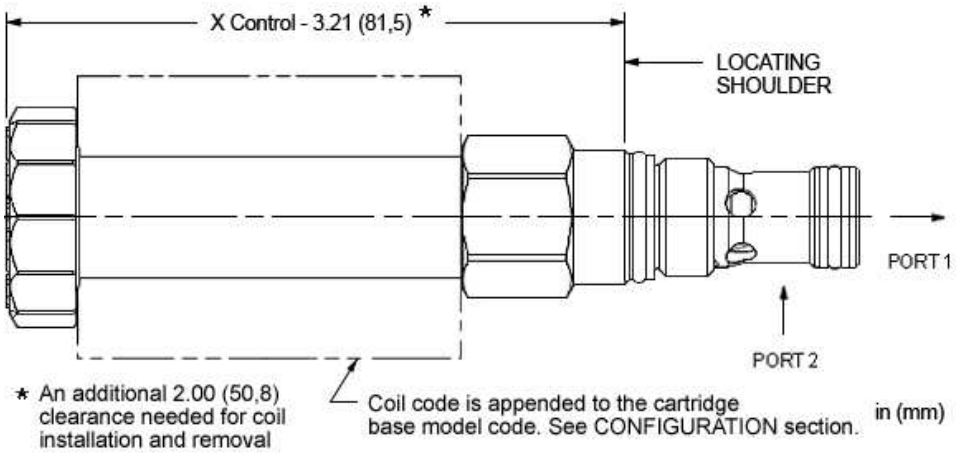
CONFIGURATION OPTIONS

Model Code Example: FPBGXDN

CONTROL (X)	FLOW RATE (D)	SEAL MATERIAL (N)	COIL *
X No Manual Override	**D** Nominal 5 gpm @ 200 psi (14 bar) differential (20 L/min.)	**N** Buna-N	No coil
		V Viton	

* Additional coil options are available





This valve is a pilot-operated, normally open, electro-proportional throttle with reverse free-flow check. Energizing the coil generates a closing force on the pilot stage which pushes the main stage poppet against the seat, proportionally blocking flow from port 2 to 1. In the open condition, flow from 1 to 2 will cause the valve to auto-close and only pilot flow will pass from 1 to 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Hysteresis (with dither)	15%
Linearity (with dither)	3%
Repeatability (with dither)	3%
Recommended dither frequency	140 Hz
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.@350 bar
Check Cracking Pressure	7 bar
Viscosity Range	2,8 - 380 cSt
Deadband, nominal (as a percentage of input)	48%
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
Seal kit - Cartridge	Buna: 990162007
Seal kit - Cartridge	Viton: 990162006

NOTES

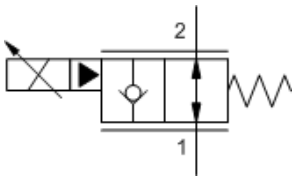
- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

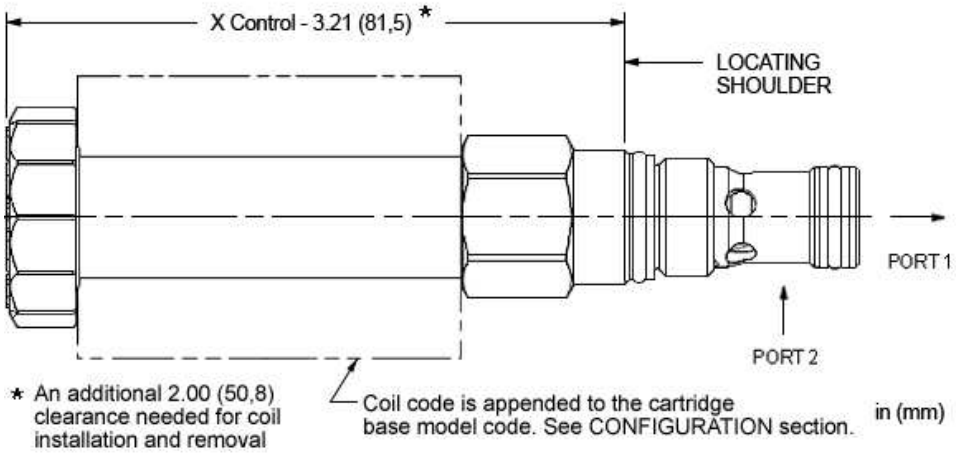
CONFIGURATION OPTIONS

Model Code Example: FPBIXDN

CONTROL (X)	FLOW RATE (D)	SEAL MATERIAL (N)	COIL *
X No Manual Override	**D** Nominal 5 gpm @ 200 psi (14 bar) differential (20 L/min.)	**N** Buna-N	No coil
		V Viton	

* Additional coil options are available





This valve is a pilot-operated, normally open, electro-proportional throttle with reverse free-flow check. Energizing the coil generates a closing force on the pilot stage which pushes the main stage poppet against the seat, proportionally blocking flow from port 2 to 1. The check will allow flow from 1 to 2 in either the open or closed condition.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Hysteresis (with dither)	15%
Linearity (with dither)	3%
Repeatability (with dither)	3%
Recommended dither frequency	140 Hz
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.@350 bar
Check Cracking Pressure	7 bar
Viscosity Range	2,8 - 380 cSt
Deadband, nominal (as a percentage of input)	48%
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
Seal kit - Cartridge	Buna: 990162007
Seal kit - Cartridge	Viton: 990162006

NOTES

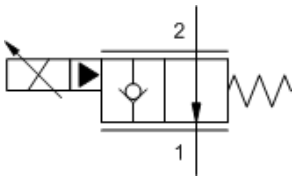
- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

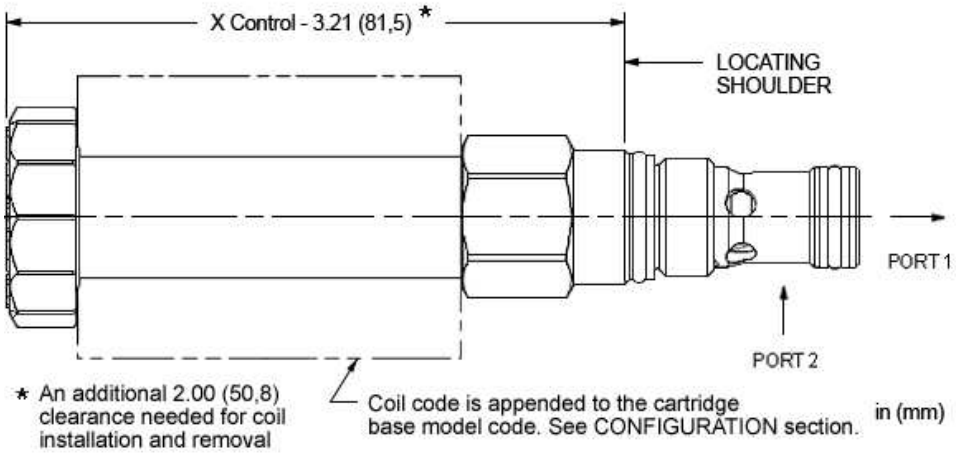
CONFIGURATION OPTIONS

Model Code Example: FPBJXDN

CONTROL (X)	FLOW RATE (D)	SEAL MATERIAL (N)	COIL *
X No Manual Override	**D** Nominal 5 gpm @ 200 psi (14 bar) differential (20 L/min.)	**N** Buna-N	No coil
		V Viton	

* Additional coil options are available





This valve is a pilot-operated, normally open, electro-proportional throttle with reverse free-flow check. Energizing the coil generates a closing force on the pilot stage which pushes the main stage poppet against the seat, proportionally blocking flow from port 2 to 1. In the open condition, flow from 1 to 2 will cause the valve to auto-close and only pilot flow will pass from 1 to 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Hysteresis (with dither)	15%
Linearity (with dither)	3%
Repeatability (with dither)	3%
Recommended dither frequency	140 Hz
Maximum Operating Pressure	210 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.@210 bar
Check Cracking Pressure	7 bar
Viscosity Range	2,8 - 380 cSt
Deadband, nominal (as a percentage of input)	48%
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
Seal kit - Cartridge	Buna: 990162007
Seal kit - Cartridge	Viton: 990162006

NOTES

- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

CONFIGURATION OPTIONS

Model Code Example: FPBMXDN

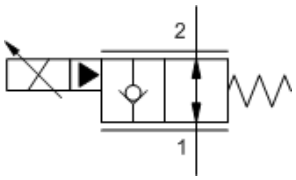
CONTROL (X)	FLOW RATE (D)	SEAL MATERIAL (N)	COIL *
X No Manual Override	**D** Nominal 5 gpm @ 200 psi (14 bar) differential (20 L/min.)	**N** Buna-N	No coil
		V Viton	

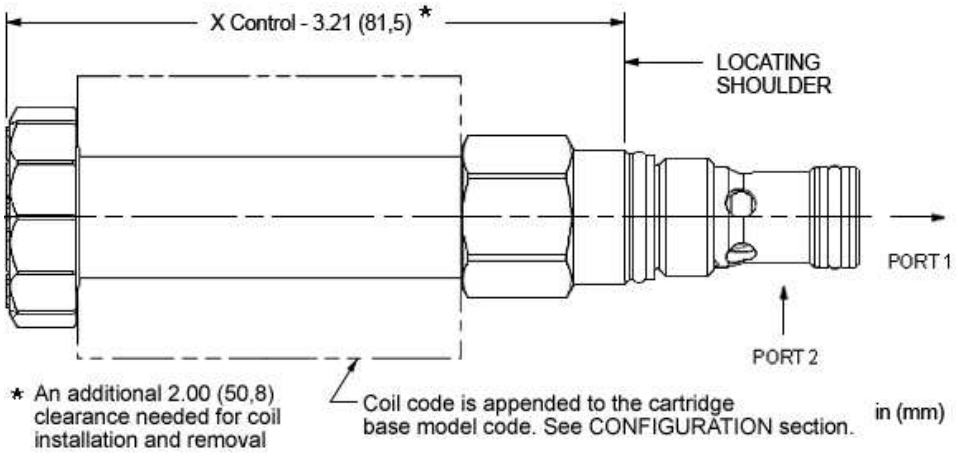
* Additional coil options are available

FLeX Series pilot-operated, normally open, electro-proportional throttle with reverse flow check - flow 2-1 - 3000 psi (210 bar)

CAPACITY: 20 L/min. / CAVITY: T-162A

sunhydraulics.com/model/FPBN





This valve is a pilot-operated, normally open, electro-proportional throttle with reverse free-flow check. Energizing the coil generates a closing force on the pilot stage which pushes the main stage poppet against the seat, proportionally blocking flow from port 2 to 1. The check will allow flow from 1 to 2 in either the open or closed condition.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Hysteresis (with dither)	15%
Linearity (with dither)	3%
Repeatability (with dither)	3%
Recommended dither frequency	140 Hz
Maximum Operating Pressure	210 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.@210 bar
Check Cracking Pressure	7 bar
Viscosity Range	2,8 - 380 cSt
Deadband, nominal (as a percentage of input)	48%
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
Seal kit - Cartridge	Buna: 990162007
Seal kit - Cartridge	Viton: 990162006

NOTES

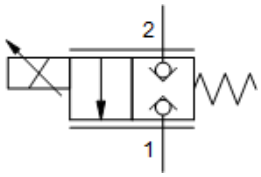
- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

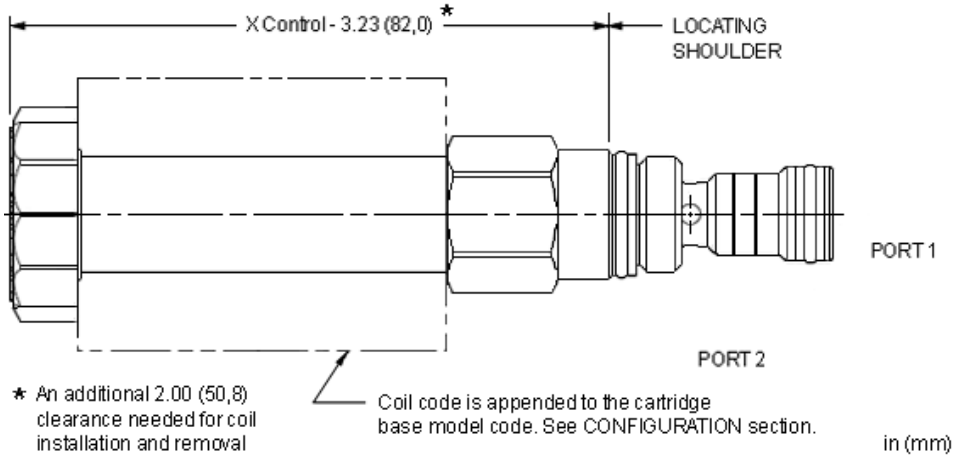
CONFIGURATION OPTIONS

Model Code Example: FPBNXDN

CONTROL (X)	FLOW RATE (D)	SEAL MATERIAL (N)	COIL *
X No Manual Override	**D** Nominal 5 gpm @ 200 psi (14 bar) differential (20 L/min.)	**N** Buna-N	No coil
		V Viton	

* Additional coil options are available





This valve is a normally closed, electro-proportional, blocking poppet throttle that is spring-biased closed. Energizing the coil generates an opening force on the poppet proportional to the command current, and this force is countered by the spring and flow forces. This force balance creates a metering orifice whose effective size is proportional to the current. The valve exhibits a large degree of self-compensation in the 2-to-1 direction and will provide proportional flow control in the 1-to-2 direction with the addition of an external compensator. Full reverse flow (1-to-2) with 100% command in the 1-to-2 direction is possible without a compensator under all conditions.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.@350 bar
Viscosity Range	2,8 - 380 cSt
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
U.S. Patent #	10,302,201
Seal kit - Cartridge	Buna: 990162007
Seal kit - Cartridge	Viton: 990162006

NOTES

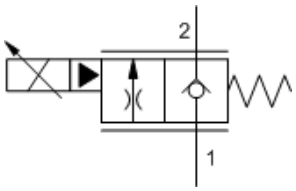
- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

CONFIGURATION OPTIONS

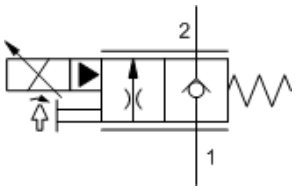
Model Code Example: FPBUXCN

CONTROL (X)	FLOW RATE (C)	SEAL MATERIAL (N)	COIL *
X No Manual Override	**C** Nominal 2.6 gpm @ 200 psi (14 bar) differential (9.8 L/min) (9,8 L/min.)	**N** Buna-N	No coil
M Manual Override		**V** Viton	

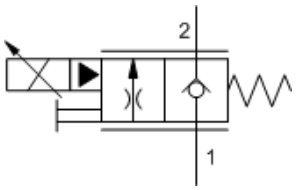
* Additional coil options are available



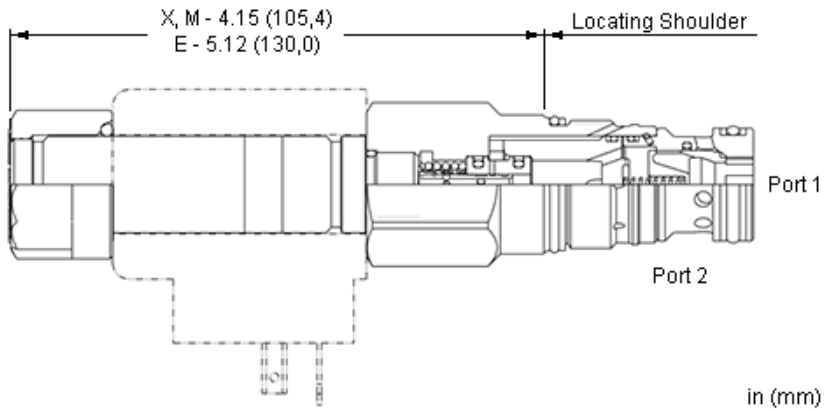
X-Control



E-Control



M-Control



This valve is a pilot-operated, normally closed, electro-proportional throttle with reverse free-flow check. Energizing the coil generates an opening force on the pilot stage which vents the main stage poppet to open proportionally. Metered flow is from port 1 to port 2 with reverse free flow from port 2 to port 1.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

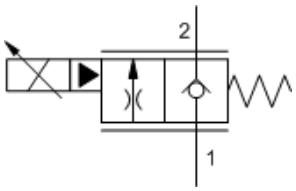
Recommended dither frequency	100 Hz
Maximum Valve Leakage at 110 SUS (24 cSt)	20 drops/min.@5000 psi
Manual Override Force Requirement	33 N/100 bar @ Port 1
Deadband, nominal (as a percentage of input)	25%
Manual Override Stroke	1,50 mm
Seal kit - Cartridge	Buna: 990203007
Seal kit - Cartridge	EPDM: 990203014
Seal kit - Cartridge	Viton: 990203006

CONFIGURATION OPTIONS

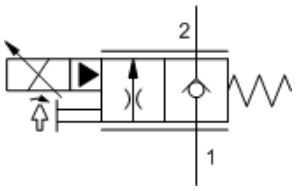
Model Code Example: FPFKXDN

CONTROL (X)	FLOW RATE (D)	SEAL MATERIAL (N)	COIL *
X No Manual Override	**D** Nominal 20 gpm @ 200 psi (14 bar) differential (80 L/min.)	**N** Buna-N	No coil
E Twist (Extended) Manual Override	**B** Nominal 10 gpm @ 200 psi (14 bar) differential (40 L/min.)	**E** EPDM	**212** DIN 43650-Form A, 12 VDC
M Manual Override		**V** Viton	**224** DIN 43650-Form A, 24 VDC
			912 Deutsch DT04-2P, 12 VDC
			924 Deutsch DT04-2P, 24 VDC

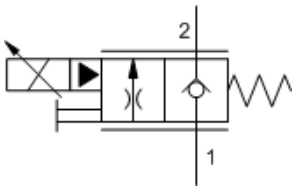
* Additional coil options are available



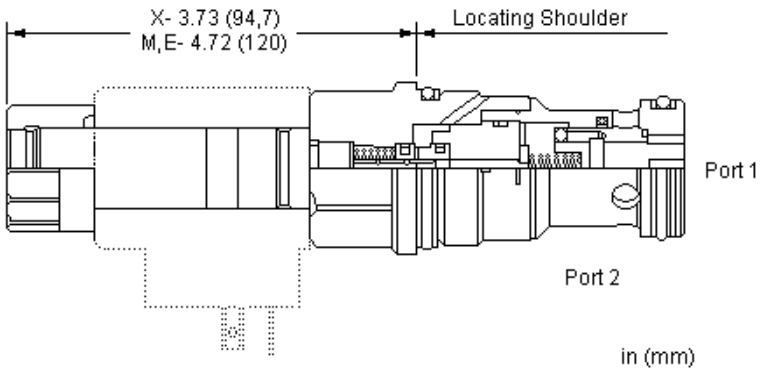
X-Control



E-Control



M-Control



This valve is a pilot-operated, normally closed, electro-proportional throttle with reverse free-flow check. Energizing the coil generates an opening force on the pilot stage which vents the main stage poppet to open proportionally. Metered flow is from port 1 to port 2 with reverse free flow from port 2 to port 1.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

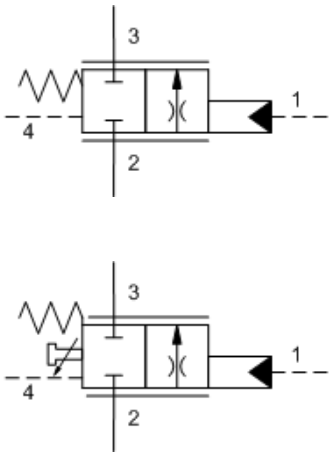
Recommended dither frequency	100 Hz
Maximum Valve Leakage at 110 SUS (24 cSt)	20 drops/min.@5000 psi
Manual Override Force Requirement	33 N/100 bar @ Port 1
Deadband, nominal (as a percentage of input)	25%
Manual Override Stroke	1,50 mm
Seal kit - Cartridge	Buna: 990016007
Seal kit - Cartridge	EPDM: 990016014
Seal kit - Cartridge	Polyurethane: 990016002
Seal kit - Cartridge	Viton: 990016006

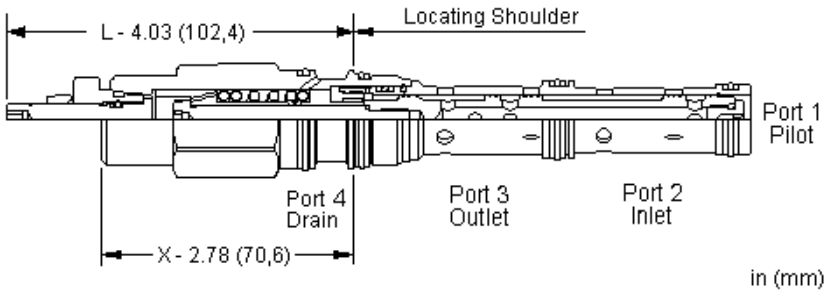
CONFIGURATION OPTIONS

Model Code Example: FPHKXCN

CONTROL (X)	FLOW RATE (C)	SEAL MATERIAL (N)	COIL *
X No Manual Override	**C** Nominal 40 gpm @ 200 psi (14 bar) differential (160 L/min.)	**N** Buna-N	No coil
E Twist (Extended) Manual Override	**A** Nominal 20 gpm @ 200 psi (14 bar) differential (80 L/min.)	**E** EPDM	**212** DIN 43650-Form A, 12 VDC
M Manual Override	**E** Nominal 60 gpm @ 200 psi (14 bar) differential (240 L/min.)	**V** Viton	**224** DIN 43650-Form A, 24 VDC
			912 Deutsch DT04-2P, 12 VDC
			924 Deutsch DT04-2P, 24 VDC

* Additional coil options are available





in (mm)

This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 opposes the spring and creates a variable metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

The valve uses a dual-path design. Ports 2 and 3 incorporate a double-port area.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

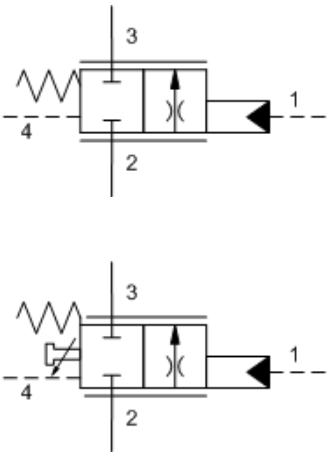
Pilot Pressure Required for Full Shift at Rated Flow	20 - 23 bar
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	80 cc/min.@70 bar
Pilot Volume Displacement	0,82 cc
Adjustment - No. of CCW Turns from Fully Closed to Fully Open	5
Hysteresis	35 %
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990152007
Seal kit - Cartridge	Viton: 990152006

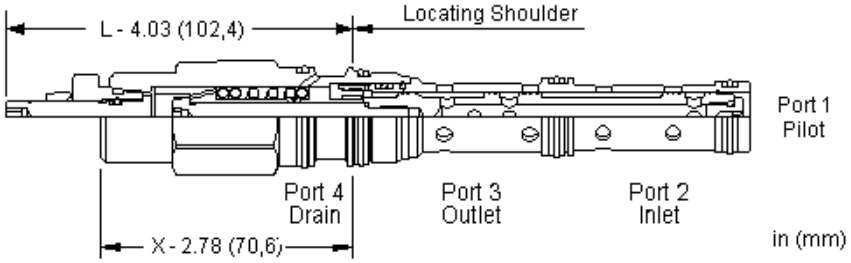
NOTES When installed in Sun's standard T-52A line mount manifold, plug unused ports and expect higher pressure drops.

CONFIGURATION OPTIONS

Model Code Example: FTCAXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)	MATERIAL/COATING
X Not Adjustable	**C** Normally Closed	**N** Buna-N	Standard Material/Coating
L Stroke Adjustment		**V** Viton	**/LH** Mild Steel, Zinc-Nickel





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 opposes the spring and creates a variable metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

The valve uses a dual-path design. Ports 2 and 3 incorporate a double-port area.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Pilot Pressure Required for Full Shift at Rated Flow	20 - 23 bar
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	80 cc/min.@70 bar
Pilot Volume Displacement	0,82 cc
Hysteresis	35 %
Seal kit - Cartridge	Buna: 990152007
Seal kit - Cartridge	Viton: 990152006

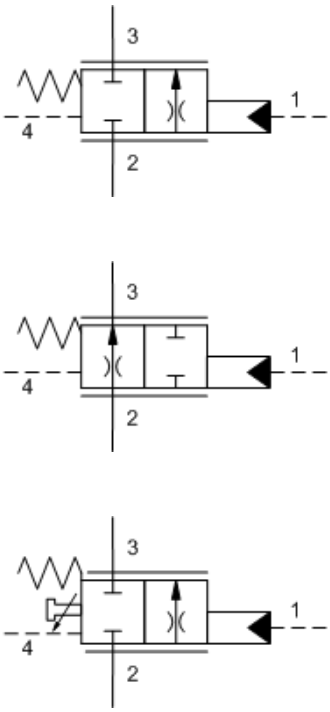
NOTES

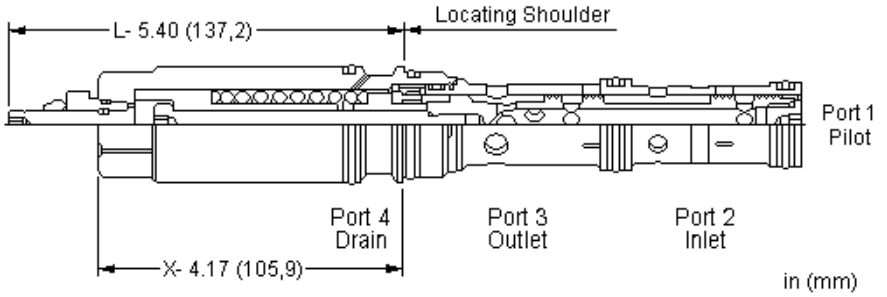
When installed in Sun's standard T-52A line mount manifold, plug unused ports and expect higher pressure drops.

CONFIGURATION OPTIONS

Model Code Example: FTDAXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Stroke Adjustment		**V** Viton





This valve is a 2-way, 2-position proportional throttle. Pilot pressure at port 1 opposes the spring and creates a variable metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

The valve uses a dual-path design. Ports 2 and 3 incorporate a double-port area.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

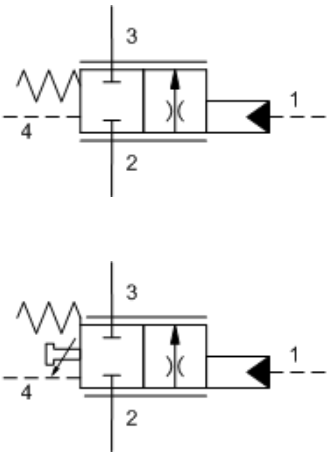
Pilot Pressure Required for Full Shift at Rated Flow	20 - 23 bar
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	160 cc/min.@70 bar
Pilot Volume Displacement	1,6 cc
Adjustment - No. of CCW Turns from Fully Closed to Fully Open	5
Hysteresis	35 %
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990053007
Seal kit - Cartridge	Viton: 990053006

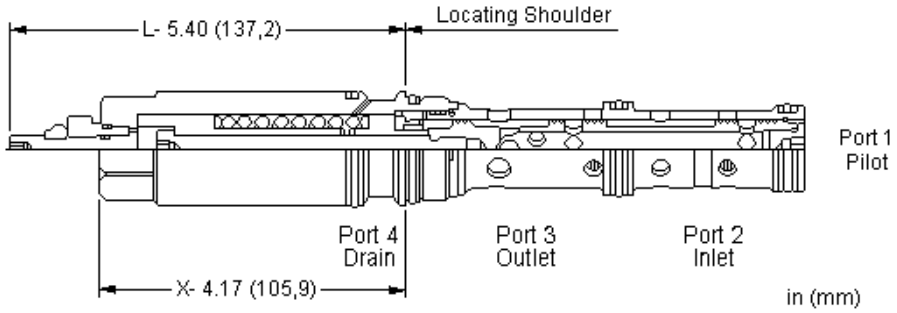
NOTES When installed in Sun's standard T-53A line mount manifold, plug unused ports and expect higher pressure drops.

CONFIGURATION OPTIONS

Model Code Example: FTEAXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Stroke Adjustment	**H** Normally Open	**V** Viton





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 opposes the spring and creates a variable metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

The valve uses a dual-path design. Ports 2 and 3 incorporate a double-port area.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Pilot Pressure Required for Full Shift at Rated Flow	20 - 23 bar
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	160 cc/min.@70 bar
Pilot Volume Displacement	1,6 cc
Adjustment - No. of CCW Turns from Fully Closed to Fully Open	5
Hysteresis	35 %
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990053007
Seal kit - Cartridge	Viton: 990053006

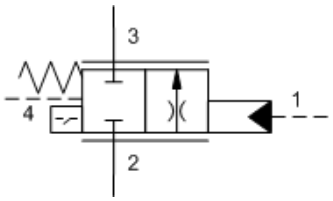
NOTES

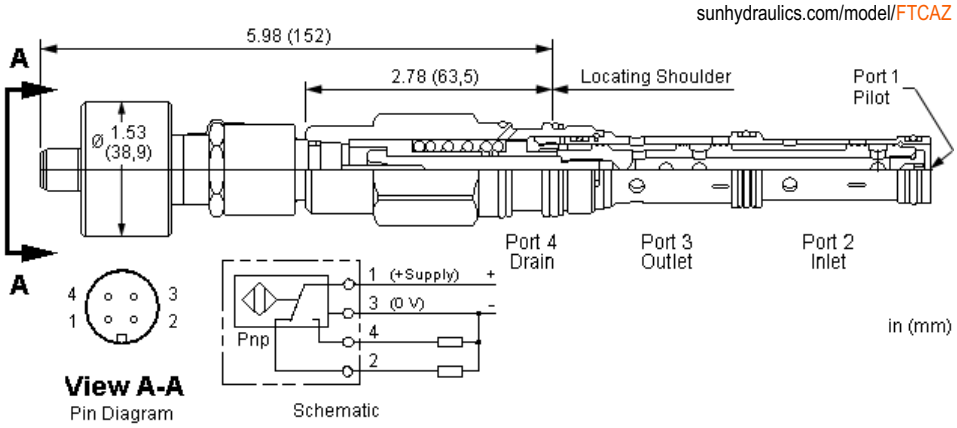
When installed in Sun's standard T-53A line mount manifold, plug unused ports and expect higher pressure drops.

CONFIGURATION OPTIONS

Model Code Example: FTFAXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)	MATERIAL/COATING
X Not Adjustable	**C** Normally Closed	**N** Buna-N	Standard Material/Coating
L Stroke Adjustment		**V** Viton	**/AP** Stainless Steel, Passivated
			/LH Mild Steel, Zinc-Nickel





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The metering passage is self-compensating.

This valve uses a dual-path design. Ports 2 and 3 incorporate a double-port area.

This valve incorporates a position switch to provide confirmation that the valve is closed.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Pilot Pressure Required for Full Shift at Rated Flow	20 - 23 bar
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	80 cc/min.@70 bar
Pilot Volume Displacement	0,82 cc
Seal kit - Cartridge	Buna: 990152007
Seal kit - Cartridge	Viton: 990152006

NOTES

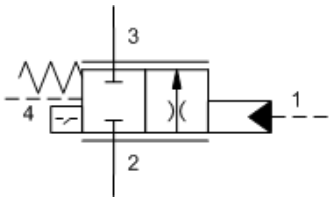
When installed in Sun's standard T-52A line mount manifold, plug unused ports and expect higher pressure drops.

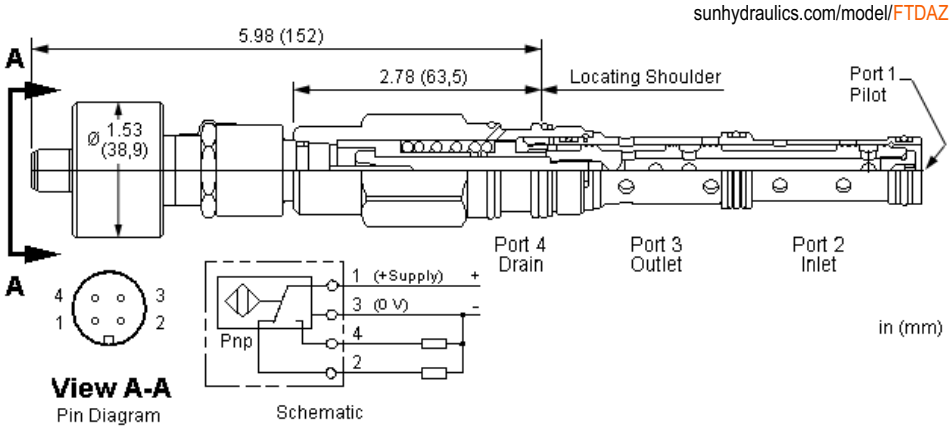
CONFIGURATION OPTIONS

Model Code Example: FTCAZCN

SPOOL CONFIGURATION	(C)
C Normally Closed	

SEAL MATERIAL	(N)
N Buna-N	
V Viton	





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The metering passage is self-compensating.

This valve uses a dual-path design. Ports 2 and 3 incorporate a double-port area.

This valve incorporates a position switch to provide confirmation that the valve is closed.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Pilot Pressure Required for Full Shift at Rated Flow	20 - 23 bar
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	80 cc/min.@70 bar
Pilot Volume Displacement	0,82 cc
Seal kit - Cartridge	Buna: 990152007
Seal kit - Cartridge	Viton: 990152006

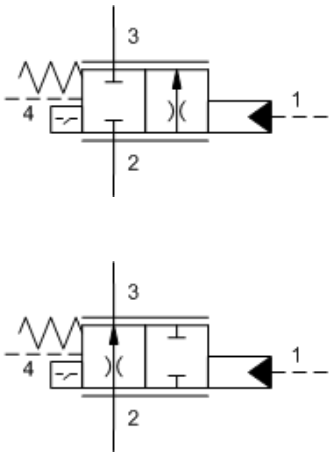
NOTES

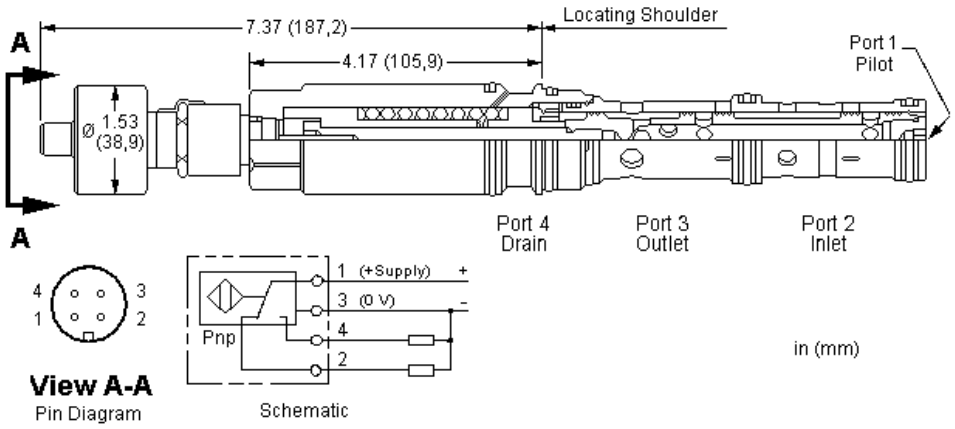
When installed in Sun's standard T-52A line mount manifold, plug unused ports and expect higher pressure drops.

CONFIGURATION OPTIONS

Model Code Example: FTDAZCN

SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
C Normally Closed	**N** Buna-N
	V Viton





This valve is a 2-way, 2-position proportional throttle. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The metering passage is self-compensating.

This valve uses a dual-path design, Ports 2 and 3 incorporate a double-port area.

This valve incorporates a position switch to provide position confirmation.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Pilot Pressure Required for Full Shift at Rated Flow	20 - 23 bar
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	160 cc/min.@70 bar
Pilot Volume Displacement	1,6 cc
Seal kit - Cartridge	Buna: 990053007
Seal kit - Cartridge	Viton: 990053006

NOTES

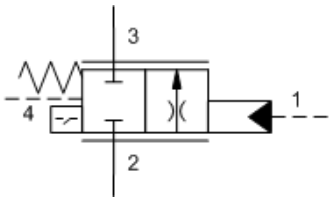
When installed in Sun's standard T-53A line mount manifold, plug unused ports and expect higher pressure drops.

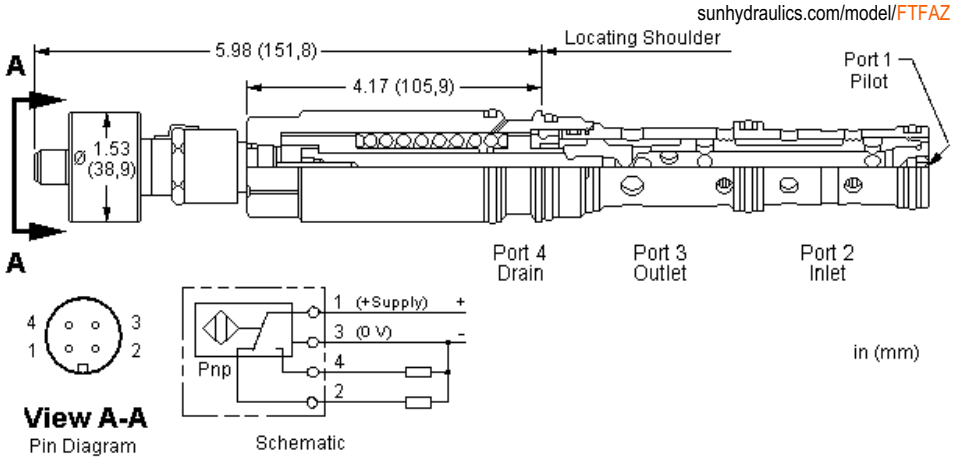
CONFIGURATION OPTIONS

Model Code Example: FTEAZCN

SPOOL CONFIGURATION	(C)
C Normally Closed	
H Normally Open	

SEAL MATERIAL	(N)
N Buna-N	
V Viton	





View A-A
Pin Diagram

Schematic

This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The metering passage is self-compensating.

This valve uses a dual-path design. Ports 2 and 3 incorporate a double-port area.

This valve incorporates a position switch to provide confirmation that the valve is closed.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Pilot Pressure Required for Full Shift at Rated Flow	20 - 23 bar
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	160 cc/min.@70 bar
Pilot Volume Displacement	1,6 cc
Seal kit - Cartridge	Buna: 990053007
Seal kit - Cartridge	Viton: 990053006

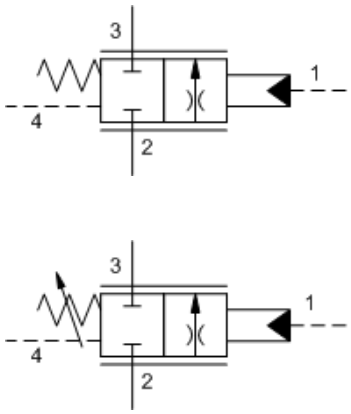
NOTES

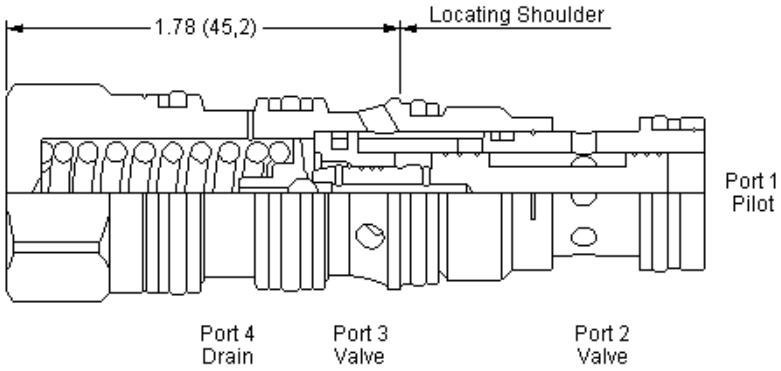
When installed in Sun's standard T-53A line mount manifold, plug unused ports and expect higher pressure drops.

CONFIGURATION OPTIONS

Model Code Example: FTFAZCN

SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
C Normally Closed	**N** Buna-N
	V Viton





in (mm)

This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

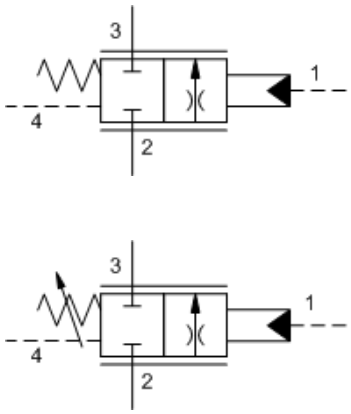
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

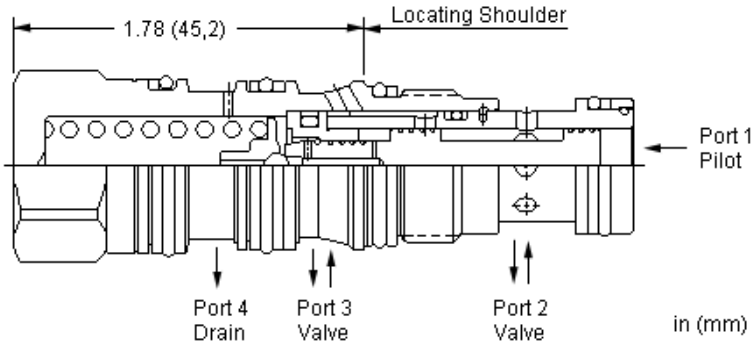
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Pilot Volume Displacement	0,33 cc
Minimum Pilot Pressure to Operate	7 bar
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	EPDM: 990021014
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006

CONFIGURATION OPTIONS

Model Code Example: FKBAXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)	MATERIAL/COATING
X Not Adjustable	**C** Normally Closed	**N** Buna-N	Standard Material/Coating
L Tuning Adjustment		**E** EPDM	**/AP** Stainless Steel, Passivated
		V Viton	





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

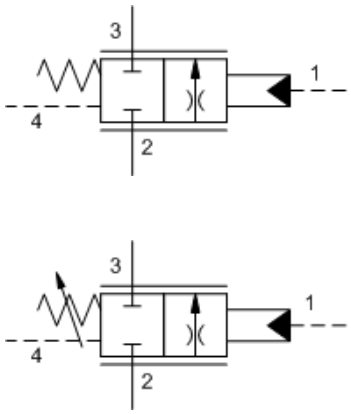
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

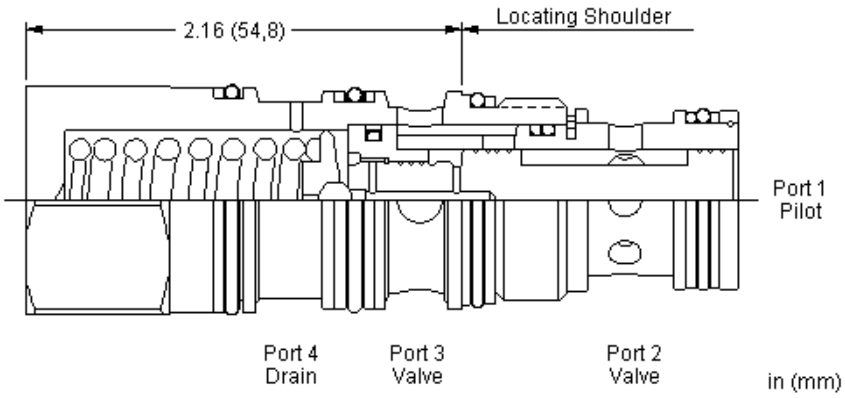
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Pilot Volume Displacement	0,33 cc
Minimum Pilot Pressure to Operate	7 bar
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006

CONFIGURATION OPTIONS

Model Code Example: FKCAXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Tuning Adjustment		**V** Viton





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

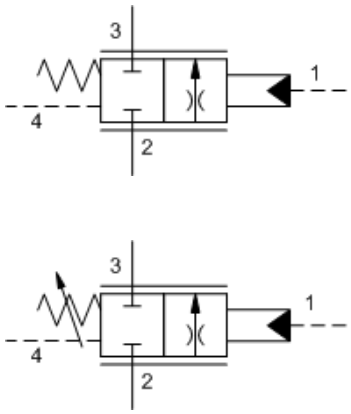
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

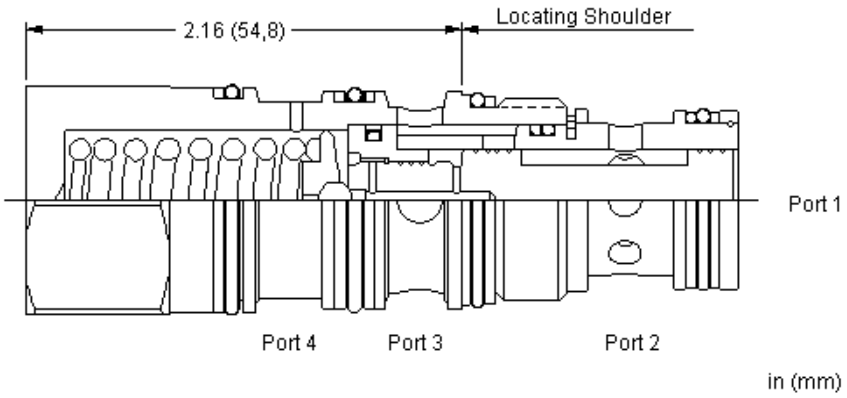
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Pilot Volume Displacement	.03 in³
Minimum Pilot Pressure to Operate	7 bar
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990022002
Seal kit - Cartridge	Polyurethane: 990022002
Seal kit - Cartridge	Viton: 990022006

CONFIGURATION OPTIONS

Model Code Example: FKDAXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Tuning Adjustment		**V** Viton





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

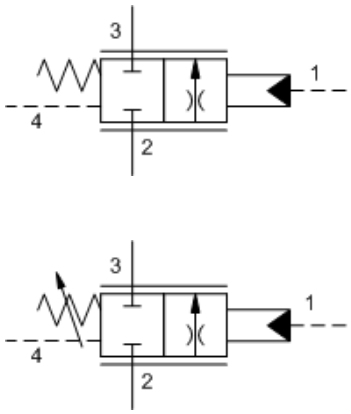
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

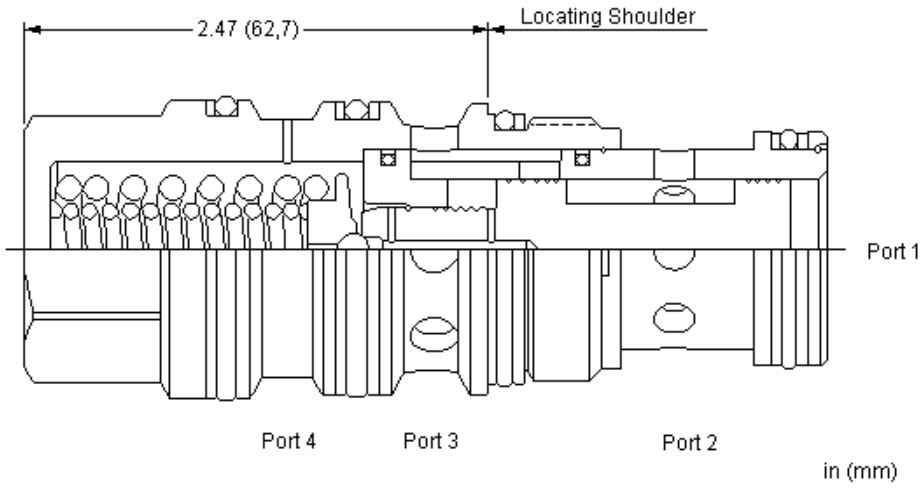
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Pilot Volume Displacement	4,9 cc
Minimum Pilot Pressure to Operate	7 bar
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990022002
Seal kit - Cartridge	Polyurethane: 990022002
Seal kit - Cartridge	Viton: 990022006

CONFIGURATION OPTIONS

Model Code Example: FKEAXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Tuning Adjustment		**V** Viton





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

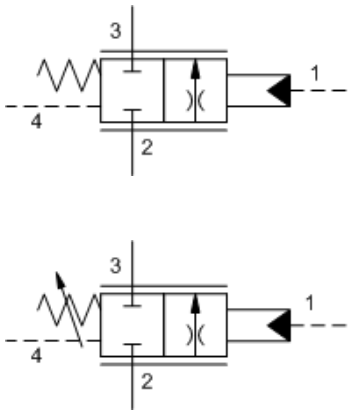
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

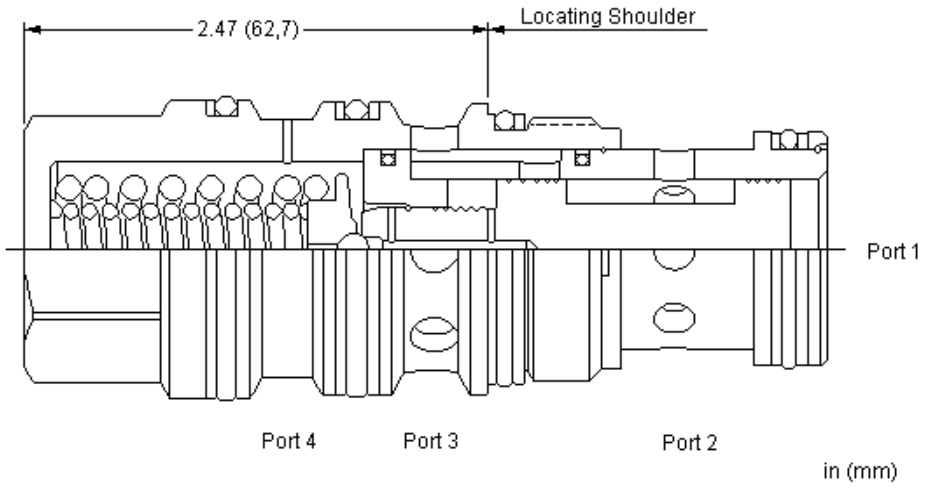
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	65 cc/min.@70 bar
Pilot Volume Displacement	1,6 cc
Minimum Pilot Pressure to Operate	7 bar
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006

CONFIGURATION OPTIONS

Model Code Example: FKFAXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Tuning Adjustment		**V** Viton





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

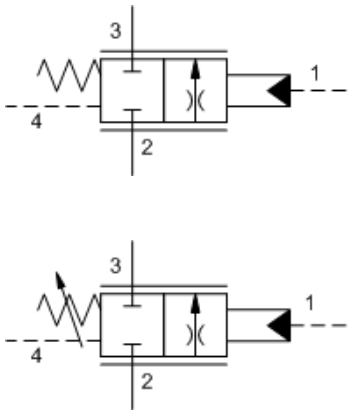
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

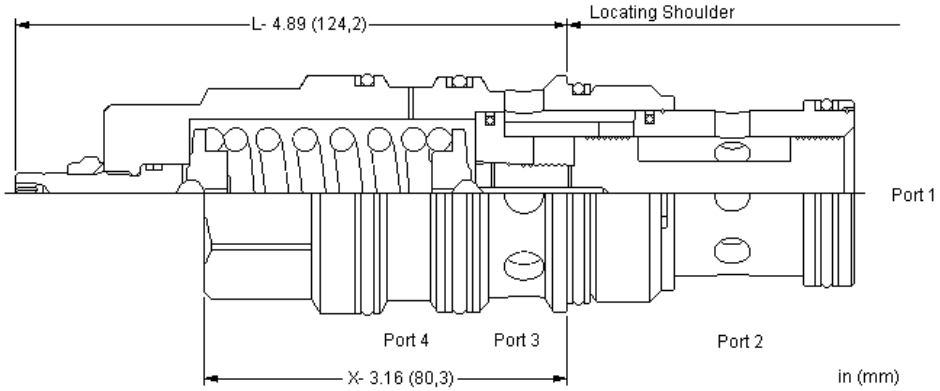
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	65 cc/min.@70 bar
Pilot Volume Displacement	1,6 cc
Minimum Pilot Pressure to Operate	7 bar
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	EPDM: 990023014
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006

CONFIGURATION OPTIONS

Model Code Example: FKGAXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Tuning Adjustment		**E** EPDM
		V Viton





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

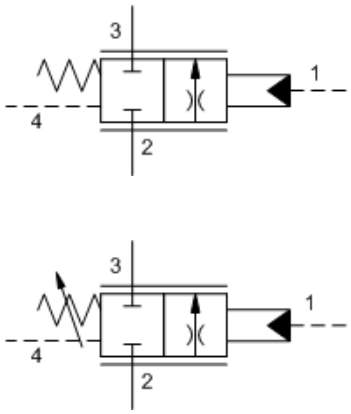
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

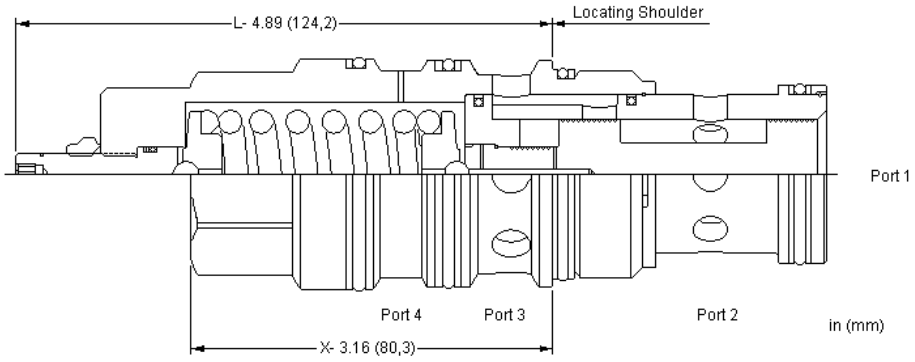
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	98 cc/min.@70 bar
Pilot Volume Displacement	3,3 cc
Minimum Pilot Pressure to Operate	7 bar
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006

CONFIGURATION OPTIONS

Model Code Example: FKHAXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)	MATERIAL/COATING
X Not Adjustable	**C** Normally Closed	**N** Buna-N	Standard Material/Coating
L Tuning Adjustment		**V** Viton	**/AP** Stainless Steel, Passivated





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

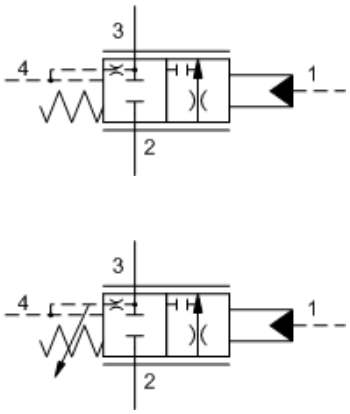
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

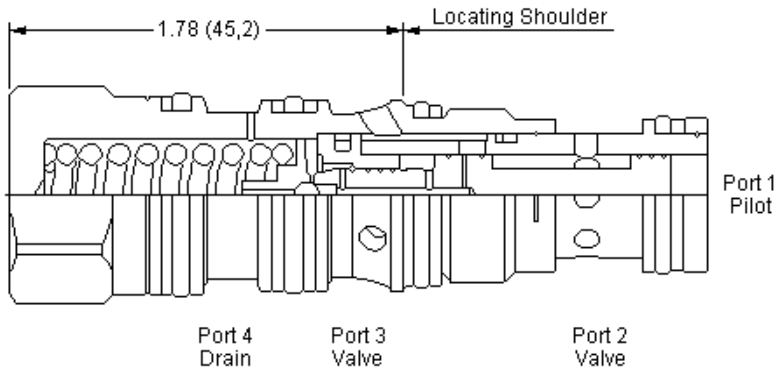
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	98 cc/min.@70 bar
Pilot Volume Displacement	3,3 cc
Minimum Pilot Pressure to Operate	7 bar
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006

CONFIGURATION OPTIONS

Model Code Example: FKIAXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)	MATERIAL/COATING
X Not Adjustable	**C** Normally Closed	**N** Buna-N	Standard Material/Coating
L Tuning Adjustment		**V** Viton	**/AP** Stainless Steel, Passivated





in (mm)

This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

This valve includes a bleed-down feature which connects ports 3 to 4 in the spring-biased position. The bleed-down feature is useful when the valve is used as a meter-in flow control in circuits which include counterbalance valves downstream of port 3. The bleed-down connection is closed as the valve is piloted with increasing pressure at port 1.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

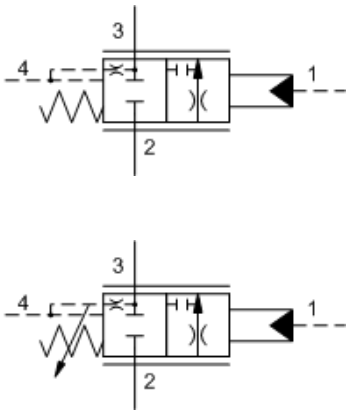
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

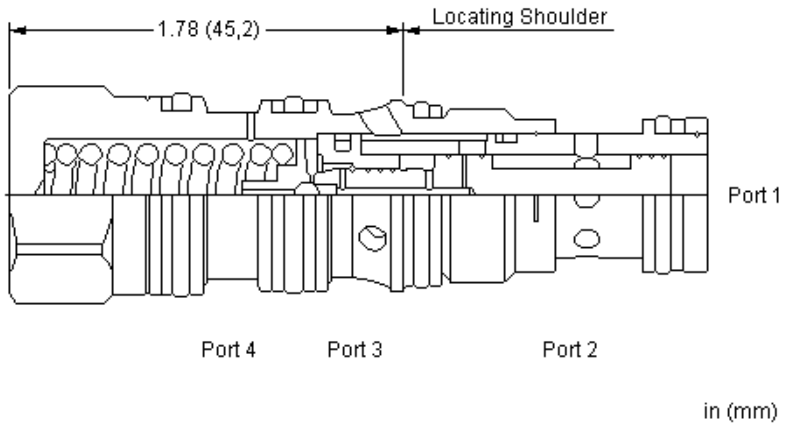
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Pilot Volume Displacement	0,33 cc
Minimum Pilot Pressure to Operate	7 bar
Bypass orifice	0,8 mm
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006

CONFIGURATION OPTIONS

Model Code Example: FKBBXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)	MATERIAL/COATING
X Not Adjustable	**C** Normally Closed	**N** Buna-N	Standard Material/Coating
L Tuning Adjustment		**V** Viton	**/AP** Stainless Steel, Passivated
			/LH Mild Steel, Zinc-Nickel





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

This valve includes a bleed-down feature which connects ports 3 to 4 in the spring-biased position. The bleed-down feature is useful when the valve is used as a meter-in flow control in circuits which include counterbalance valves downstream of port 3. The bleed-down connection is closed as the valve is piloted with increasing pressure at port 1.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

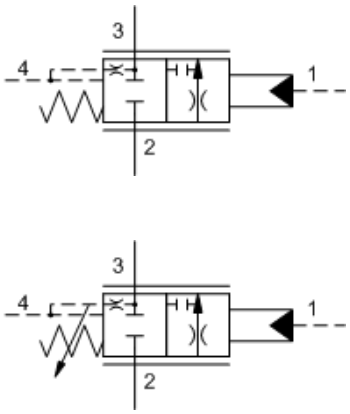
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

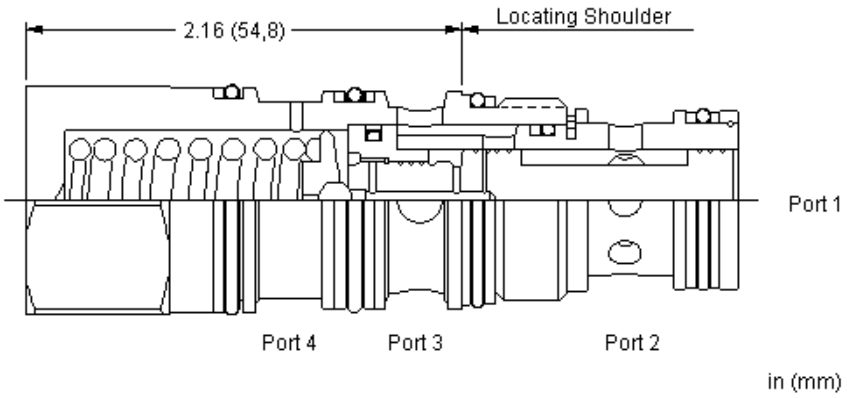
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Pilot Volume Displacement	0,33 cc
Minimum Pilot Pressure to Operate	7 bar
Bypass orifice	0,8 mm
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006

CONFIGURATION OPTIONS

Model Code Example: FKCBXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Standard Screw Adjustment		**V** Viton





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

This valve includes a bleed-down feature which connects ports 3 to 4 in the spring-biased position. The bleed-down feature is useful when the valve is used as a meter-in flow control in circuits which include counterbalance valves downstream of port 3. The bleed-down connection is closed as the valve is piloted with increasing pressure at port 1.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

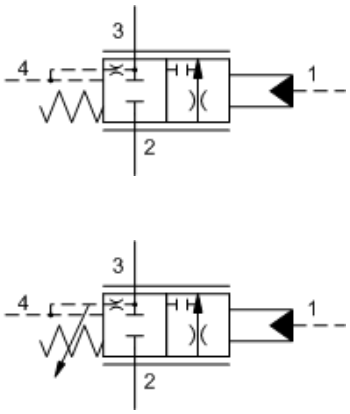
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

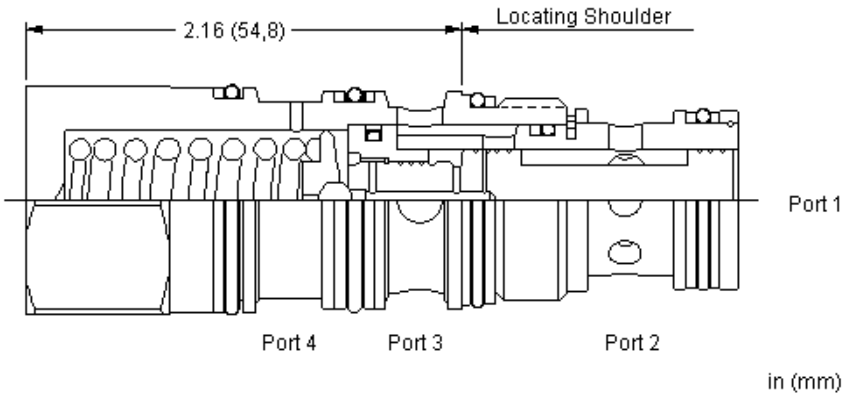
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Pilot Volume Displacement	4,9 cc
Minimum Pilot Pressure to Operate	7 bar
Bypass orifice	0,8 mm
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990022002
Seal kit - Cartridge	Polyurethane: 990022002
Seal kit - Cartridge	Viton: 990022006

CONFIGURATION OPTIONS

Model Code Example: FKDBXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Tuning Adjustment		**V** Viton





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

This valve includes a bleed-down feature which connects ports 3 to 4 in the spring-biased position. The bleed-down feature is useful when the valve is used as a meter-in flow control in circuits which include counterbalance valves downstream of port 3. The bleed-down connection is closed as the valve is piloted with increasing pressure at port 1.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

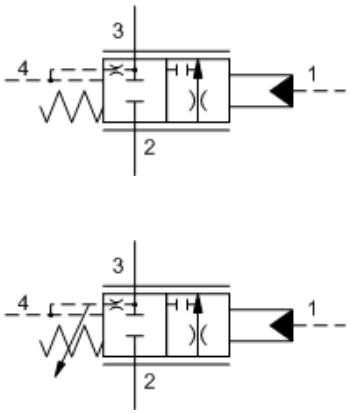
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

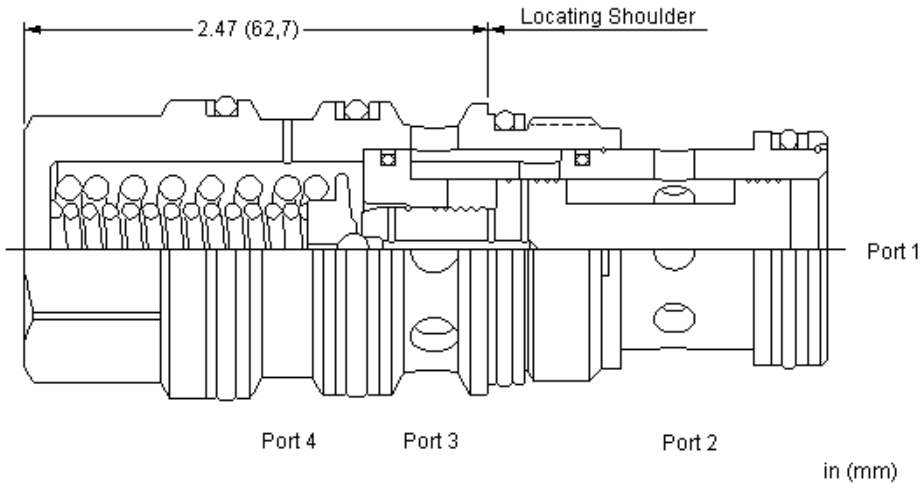
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Pilot Volume Displacement	4,9 cc
Minimum Pilot Pressure to Operate	7 bar
Bypass orifice	0,8 mm
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990022002
Seal kit - Cartridge	Polyurethane: 990022002
Seal kit - Cartridge	Viton: 990022006

CONFIGURATION OPTIONS

Model Code Example: FKEBXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Tuning Adjustment		**V** Viton





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

This valve includes a bleed-down feature which connects ports 3 to 4 in the spring-biased position. The bleed-down feature is useful when the valve is used as a meter-in flow control in circuits which include counterbalance valves downstream of port 3. The bleed-down connection is closed as the valve is piloted with increasing pressure at port 1.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

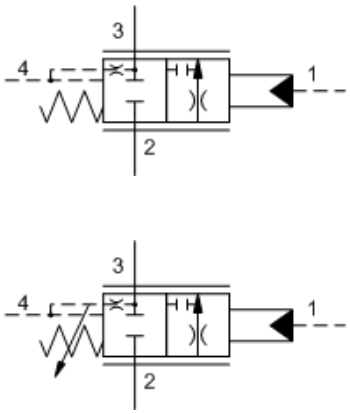
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

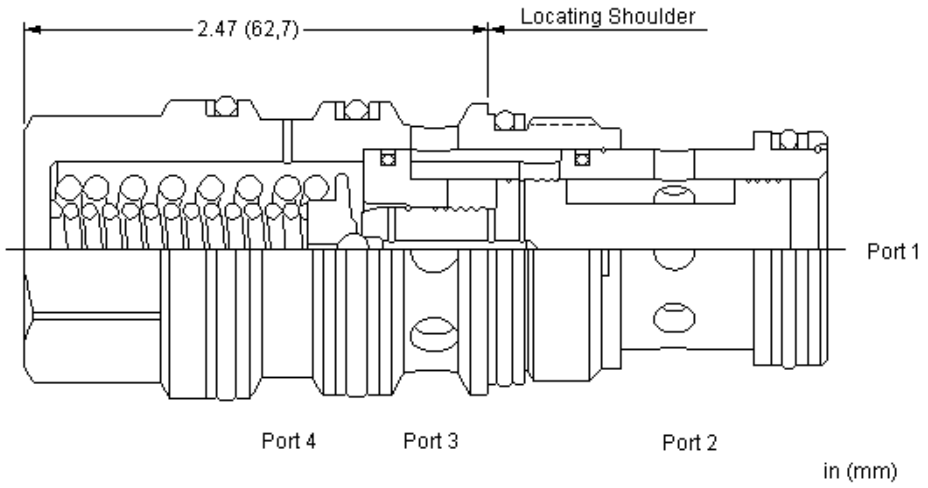
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	65 cc/min.@70 bar
Pilot Volume Displacement	1,6 cc
Minimum Pilot Pressure to Operate	7 bar
Bypass orifice	0,8 mm
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	EPDM: 990023014
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006

CONFIGURATION OPTIONS

Model Code Example: FKFBXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Tuning Adjustment		**E** EPDM
		V Viton





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

This valve includes a bleed-down feature which connects ports 3 to 4 in the spring-biased position. The bleed-down feature is useful when the valve is used as a meter-in flow control in circuits which include counterbalance valves downstream of port 3. The bleed-down connection is closed as the valve is piloted with increasing pressure at port 1.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

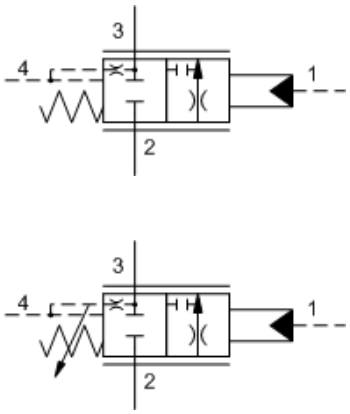
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

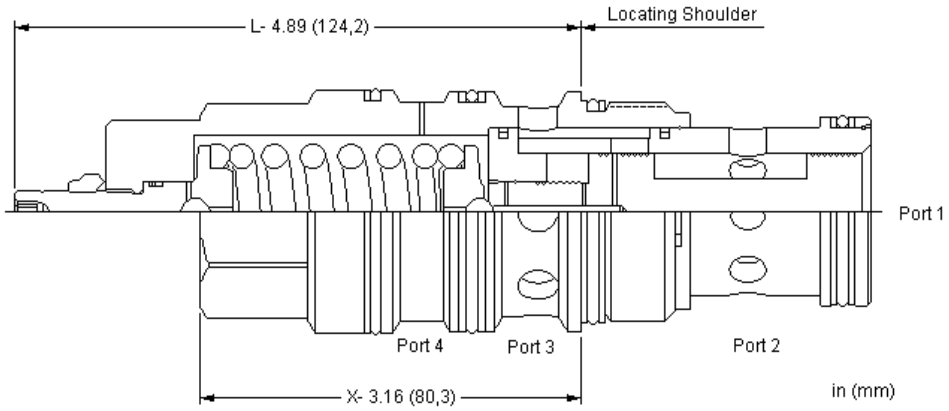
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	65 cc/min.@70 bar
Pilot Volume Displacement	1,6 cc
Minimum Pilot Pressure to Operate	7 bar
Bypass orifice	0,8 mm
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006

CONFIGURATION OPTIONS

Model Code Example: FKGBXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Tuning Adjustment		**V** Viton





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

This valve includes a bleed-down feature which connects ports 3 to 4 in the spring-biased position. The bleed-down feature is useful when the valve is used as a meter-in flow control in circuits which include counterbalance valves downstream of port 3. The bleed-down connection is closed as the valve is piloted with increasing pressure at port 1.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

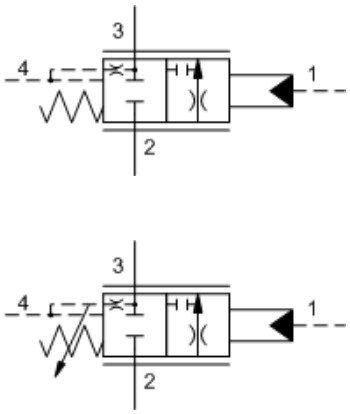
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

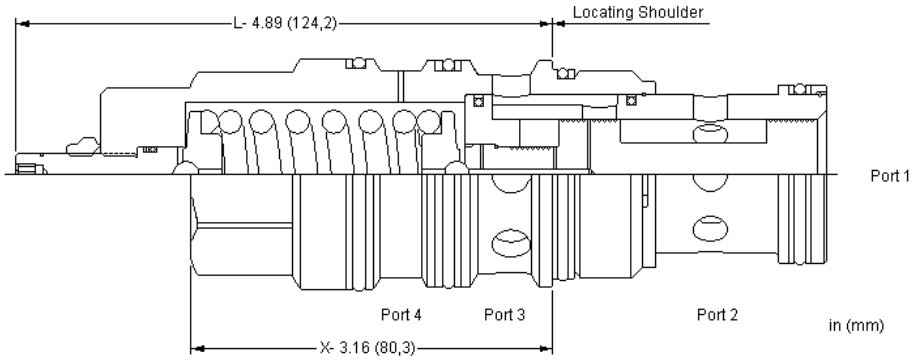
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	98 cc/min.@70 bar
Pilot Volume Displacement	3,3 cc
Minimum Pilot Pressure to Operate	7 bar
Bypass orifice	0,8 mm
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	EPDM: 990024014
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006

CONFIGURATION OPTIONS

Model Code Example: FKHBXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Tuning Adjustment		**E** EPDM
		V Viton





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

This valve includes a bleed-down feature which connects ports 3 to 4 in the spring-biased position. The bleed-down feature is useful when the valve is used as a meter-in flow control in circuits which include counterbalance valves downstream of port 3. The bleed-down connection is closed as the valve is piloted with increasing pressure at port 1.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	98 cc/min.@70 bar
Pilot Volume Displacement	3,3 cc
Minimum Pilot Pressure to Operate	7 bar
Bypass orifice	0,8 mm
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990024007
Seal kit - Cartridge	EPDM: 990024014
Seal kit - Cartridge	Polyurethane: 990024002
Seal kit - Cartridge	Viton: 990024006

CONFIGURATION OPTIONS

Model Code Example: FKIBXCN

CONTROL (X)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)
X Not Adjustable	**C** Normally Closed	**N** Buna-N
L Tuning Adjustment		**E** EPDM
		V Viton

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